

**Aero Design Ltd.****Work Order Control Sheet**Work Order#: 2016-34 Date Opened: 02-March-16 Title: FabricationAircraft OEM: Bell Aircraft Model: 429 Product Type: Beams Product Model: RH Quantity: 1 pair**Work Order Contents**

Work Order/Build Sheets (Procedures Provided)  
Additional Work Sheets (Standard Practice)  
Drawings (See List Below)  
Parts Distribution Sheet  
Sub Component Tags  
Completed Certification (Original)  
Time Sheet (R&D)  
Notes

Initial or N/A

N/A
N/A
JC
JC
N/A
JC
N/A
N/A

**Build Sheet Contents**

Tasks Initialled  
Dual Inspections Initialled

Initial or N/A

N/A
N/A

**Drawing List**

Drawing #	Rev #	Description	Initial or N/A
95933	0	Aft Beam	JC
95932	0	Fwd Beam	JC
95942	0	Adapter plate	JC
95923	1	Bushings	JC

**Traveller**

Initial or N/A


**Component Completion**

Quantity Complete on This Work Order  
Quantity Incomplete on This Work Order  
Further Processing Required Before Release  
Release to Stock as Components

As Instructed

1 pair
0
N/A
N/A

**Certification**

Form One Completed  
Serviceable (Green) Tag Completed  
In Process (Yellow) Tag Completed  
Unserviceable (Red) Tag Completed  
Parts Placed in Stores for Distribution

Initial or N/A

JC
N/A
N/A
N/A
N/A

**Additional Documentation**

Documentation of a minor change  
Non-Conformance Report Required  
Service Difficulty Report Required

Initial or N/A

N/A
N/A
N/A

**Billing**

Local (Aero Design)  
Research and Development  
Third Party

Initial or N/A

JC
N/A
N/A

Work performed by:

Print: Jeff ClarkeSign: [Signature]SCA: AD02Date: 18-Apr-16

ICC / Dual Inspection performed by:

Print: Jason RekeSign: [Signature]SCA: AD01Date: 18-Apr-16

Work Order closed by:

Print: Jeff ClarkeSign: [Signature]SCA: AD02Date: 27-Apr-16

Approved Manufacturing Facility 73-04

Form 20.D.03

Rev. Original 23 Sep 2014



## Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: Rt FWD BEAM (B429) No. of pieces: 1

Manufacturer: AERO DESIGN

Part No.: 95932-01-01 Serial/Batch No.: N/A

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2016-34

Remaining Tasks to be Performed: POWDER COAT, ASSEMBLE  
✓ JC ✓ JC 27 APR 2016

Signature: JH Chh.

Date: 15 APR 2016 Lic. No. / SCA \* A002

In Process



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Phone: 604-483-2376 Fax: 604-483-2372 E-mail: [info@aerodesign.ca](mailto:info@aerodesign.ca)

AMF 73-04

**In Process**

**Remarks**

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## Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: LEVER / STOP No. of pieces: 1 / 1

Manufacturer: AERO DESIGN

Part No.: 95933-11 / -10 Serial/Batch No.: 15030 / 14092

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2016-34

Remaining Tasks to be Performed: ANODIZE

✓ Jc. 27 APR 2016

Signature: JH Cohn

Date: 15 APR 2016 Lic. No. / SCA 4002

In Process



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**AMF 73-04**

**In Process**

**Remarks**

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## Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: APT BEAM (B429) No. of pieces: 1

Manufacturer: AERO DESIGN

Part No.: 95933-01-00 Serial/Batch No.: N/A

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2016-34

Remaining Tasks to be Performed: POWDER COAT, ASSEMBLY  
✓ J. 27 APR 2016

Signature: JH/CEL.

Date: 15 APR 2016 Lic. No. / SCA 4002

In Process





## **Aero Design Ltd.**

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: [info@aerodesign.ca](mailto:info@aerodesign.ca)

**AMF 73-04**

### **Remarks**

**In Process**

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## Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: PLATE / PLATE (B429) No. of pieces: 8pc 4 / 4  
Manufacturer: AERO DESIGN  
Part No.: 95942-01 / -02 Serial/Batch No.: 16003  
TTSN: N/A TSO: N/A Rem.: N/A  
Work Order No.: 2016-34  
Remaining Tasks to be Performed: ANODIZE 1 pc. 27 APR 2016

Signature: [Signature]

Date: 15 APR 2016

Lic. No. / SCA AD 02

In Process





## **Aero Design Ltd.**

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: [info@aerodesign.ca](mailto:info@aerodesign.ca)

**AMF 73-04**

### **Remarks**

**In Process**

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## Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: B429 POST S/N 51 ATTACH PARTS

Manufacturer: AERO DESIGN

Part No.: SEE REMARKS Serial / Batch No.: \_\_\_\_\_

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2016-34

Remaining Tasks to be Performed: SEE REMARKS

Signature: JH Calk

Date: 15 APR 2016 Lic. No. / ACA ADD2

Serviceable



## Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: [info@aerodesign.ca](mailto:info@aerodesign.ca)

AMF 73-04

### Remarks

95931-12	BARREL NUT	x1
95931-13	WASHING	x1
95931-01	WASHING	x4
95931-02	WASHING	x2

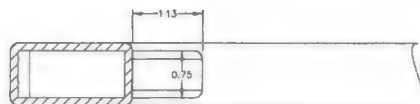
Serviceable



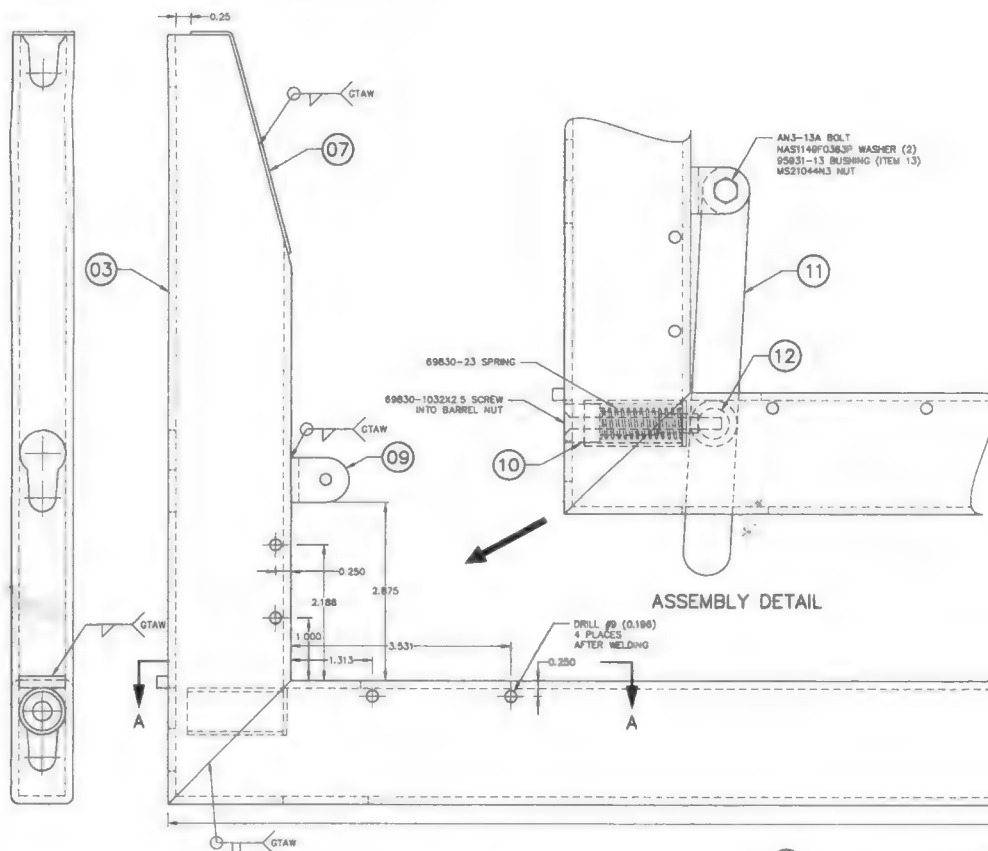
WO# 2016-34

Rev. Original 27 May 2013

2016-34

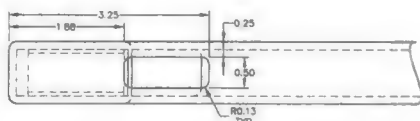


SECTION A-A



ASSEMBLY DETAIL

01 AFT BEAM ASSEMBLY



QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
1	69830-23	SPRING				
2	89830-1032X2.5	SCREW				
1	MS21044N3	NUT				
1	MS21044N3	WASHER				
1	AN3-13A	BOLT				
1	3591-30N281	SELF-LOCKING THREAD INSERT	HELICOL			
1	95931-13	BUSHING	BRASS	ASTM B927	#0.313 ROD	
1	95931-11	LEVER	BRASS	ASTM B927	#0.3 ROD	
1	95931-10	STOP	6081-T8 ALUMINUM	QQ-A-200/8	1 X 1 BAR	
1	95931-09	TAB	304 STAINLESS STEEL	ASTM A304	1 X 2 X 0.125 TUBE	
1	95930-06	BUSHING	316 STAINLESS STEEL	ASTM A299	#0.825 X 0.120 TUBE	
1	95931-07	CAP	304 STAINLESS STEEL	AMS 5513	0.050 SHEET	
1	95931-08	BLOCK	304 STAINLESS STEEL	ASTM A479	0.75 X 0.186 BAR	
1	95931-05	CAP	304 STAINLESS STEEL	AMS 5513	0.050 SHEET	
1	95931-04	CUP	316 STAINLESS STEEL	ASTM A299	#0.75 X 0.063 TUBE	
1	95931-03	DOWN TUBE	304 STAINLESS STEEL	ASTM A304	1 X 2 X 0.125 TUBE	
1	95933-02	TUBE	304 STAINLESS STEEL	ASTM A304	1 X 2 X 0.125 TUBE	
12	04	03	01	01	01	01
12	04	03	01	01	01	01
12	04	03	01	01	01	01

LIST OF MATERIALS

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE - CREATED FROM 95931, REV. 0		

## NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. TIGHTEN #10-32 SCREW TO 20-25 INCH-POUNDS.
3. WELDING OF 304 STAINLESS STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2585C. WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
4. THOROUGHLY DEGREASE, ALODINE, EPOXY PRIME AND POLYURETHANE PAINT ALL ALUMINUM PARTS PRIOR TO ASSEMBLY. ALTERNATE: ALUMINUM PARTS TO BE ANODIZED IN ACCORDANCE WITH MIL-A-8625F, TYPE III.
5. THOROUGHLY DEGREASE AND POWDER COAT ALL STEEL PARTS AFTER WELDING. ALTERNATE: THOROUGHLY DEGREASE, EPOXY PRIME AND POLYURETHANE PAINT ALL STEEL PARTS AFTER WELDING.

APPROVALS	DATE
DRAWN: JEFF CLARKE	30 JAN 2014
CHECKED: JASON REKVE	



**AERO DESIGN LTD.**  
8088A MATARPOHA ROAD  
POWELL RIVER, BC, CANADA. V8A 0G5  
TEL: 854-688-5878 www.aerodesign.ca

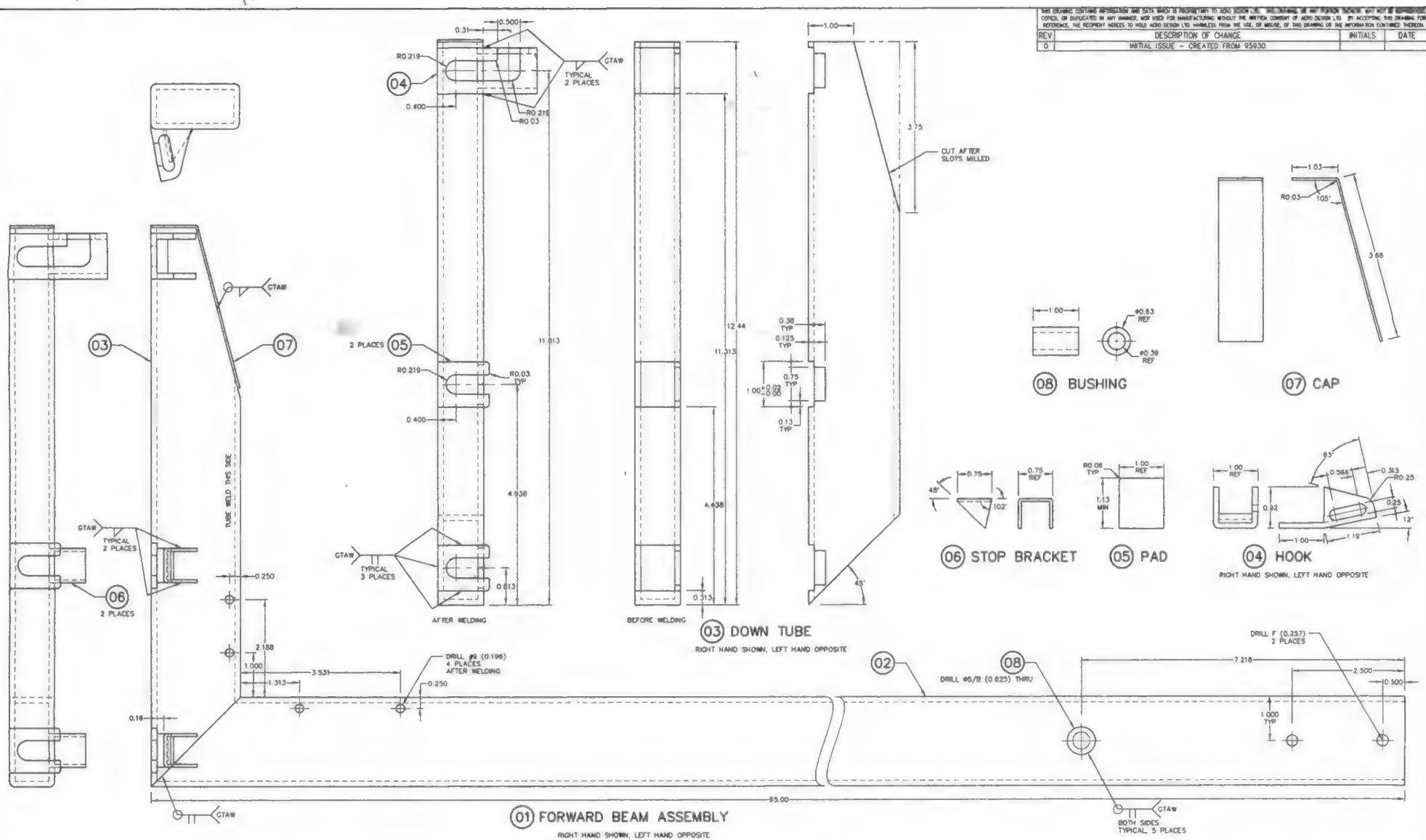
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:	DECIMALS X.100 ±0.010 X.100 ±0.03 X.X ±0.1	ANGLES ±1/2°
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BELL 429 - S/N 57081 & SUB. QUICK RELEASE CARGO BASKET AFT BEAM FABRICATION	SCALE 1:1	DWG NO. A1	DWG REV. 95933	REV. 0
SHEET 1 OF 2				



2016-34

1x R4



## NOTES

- REMOVE ALL BURRS AND BREAK SHARP EDGES.
- WELDING OF 304 STAINLESS STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
- THOROUGHLY DEGRASS AND POWDER COAT ALL STEEL PARTS AFTER WELDING. ALTERNATE: THOROUGHLY DEGRASS, EPOXY PRIME AND POLYURETHANE PAINT ALL STEEL PARTS AFTER WELDING.

QTY	QTY	QTY	PART NO	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
1	1		95930-06	06	BUSHING	316 STAINLESS STEEL	ASTM A269	0.625 X 0.120 RND TUBE
1	1		95930-07	07	CAP	304 STAINLESS STEEL	AMS 5513	0.050 SHEET
2	2		95930-06	06	STOP BRACKET	304 STAINLESS STEEL	ASTM A554	0.75 X 0.125 TUBE
2	2		95930-05	05	PAD	304 STAINLESS STEEL	ASTM A554	1 X 0.125 BAR
1	1		95930-04-01	04	LN HOOK	304 STAINLESS STEEL	ASTM A554	1 X 2 X 0.125 TUBE
1	1		95930-03-02	03	LN DOWN TUBE	304 STAINLESS STEEL	ASTM A554	1 X 2 X 0.125 TUBE
1	1		95930-03-01	03	RH DOWN TUBE	304 STAINLESS STEEL	ASTM A554	1 X 2 X 0.125 TUBE
1	1		95932-02	02	TUBE	304 STAINLESS STEEL	ASTM A554	1 X 2 X 0.125 TUBE
1	1		95932-01-02	01	LN FORWARD BEAM ASSEMBLY	304 STAINLESS STEEL	ASTM A554	1 X 2 X 0.125 TUBE
1	1		95932-01-01	01	RH FORWARD BEAM ASSEMBLY	304 STAINLESS STEEL	ASTM A554	1 X 2 X 0.125 TUBE

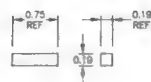
APPROVALS	DATE
DRAWN: JEFF CLARKE	30 JAN 2014
CHECKED: JASON REKVE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON:	
DECIMALS	ANGLES
X XXX ±0.010	±1/2°
X XX ±0.03	
X X ±0.1	

AERO DESIGN LTD.			
8088A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604 483 3376 www.aerodesign.ca			
BELL 429 - S/N 57081 & SUB. QUICK RELEASE CARGO BASKET FORWARD BEAM FABRICATION			
SCALE 1	DWG SIZE	DWG NO	REV
SHEET 1 OF 1	A1	95932	0

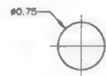


2016-34

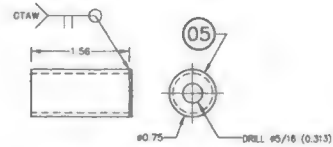
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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE - CREATED FROM 95931, REV. 0		



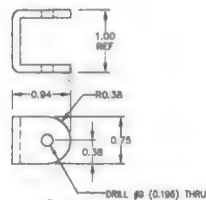
06 BLOCK



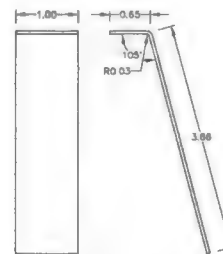
05 CAP



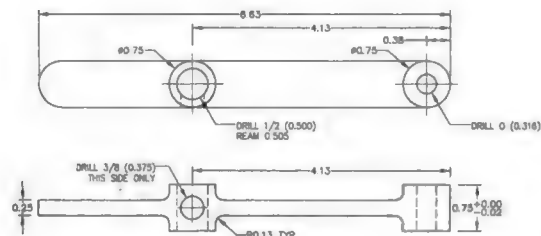
04 GUIDE



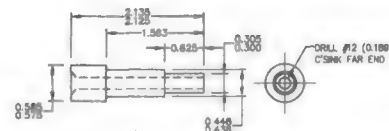
09 TAB



07 CAP



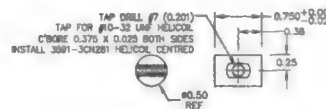
11 LEVER



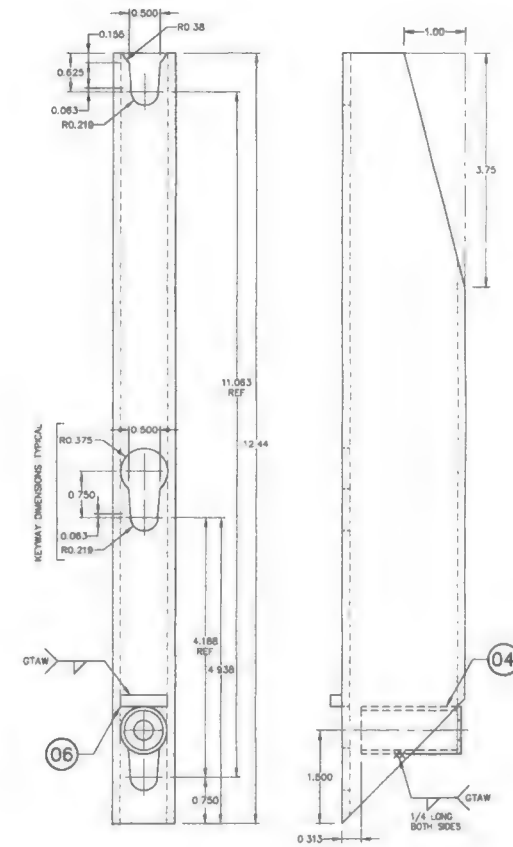
10 STOP



13 BUSHING



12 BARREL NUT



03 DOWN TUBE

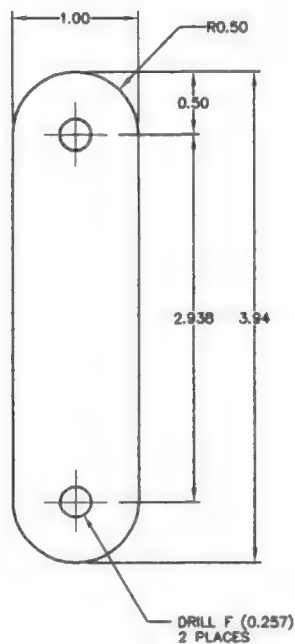
APPROVALS		DATE	
DESIGNED	JEFF CLARKE	30 JAN 2014	
CHECKED	JASON REKVE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:			
DECIMALS		ANGLES	
X.100	±0.010	±1/2°	
X.100	±0.03		
X.1	±0.1		
SCALE 1 : 1		DRG. NO.	REV.
SHEET 2 OF 2		A1	95933 0



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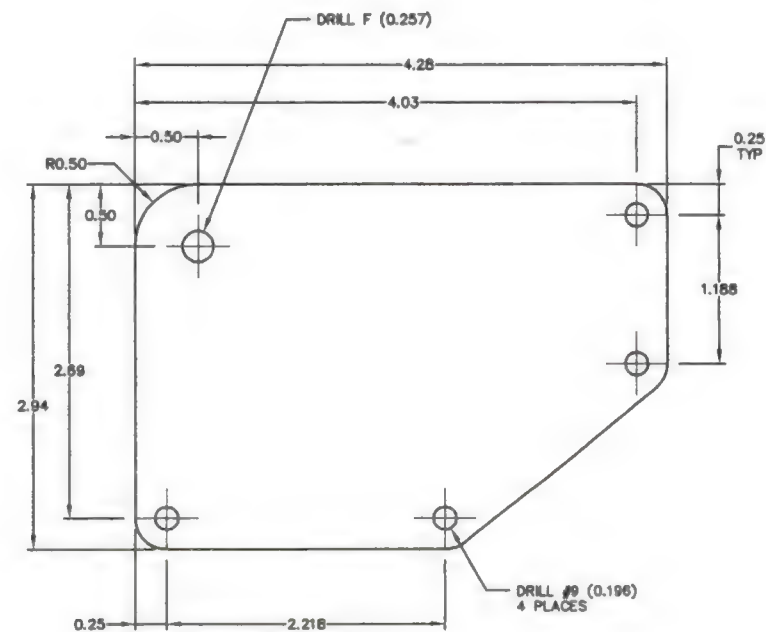
9600A MALAYSIA ROAD  
POWELL RIVER, BC, CANADA, V8A 0G8  
TEL: 604-688-8878 www.aerodesign.caBELL 429 - S/N 57081 & SUB.  
QUICK RELEASE CARGO BASKET  
AFT BEAM FABRICATION

2016-34



② PLATE


REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



① PLATE

## NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. THOROUGHLY DEGREASE, ALODINE, EPOXY PRIME AND POLYURETHANE PAINT ALL ALUMINUM PARTS PRIOR TO ASSEMBLY.  
ALTERNATE: ALUMINUM PARTS TO BE ANODIZED IN ACCORDANCE WITH MIL-A-8625F, TYPE III.

4	95942-02	02	PLATE	6061-T6 ALUMINUM	QQ-A-250/11	0.125 SHEET
4	95942-01	01	PLATE	6061-T6 ALUMINUM	QQ-A-250/11	0.125 SHEET
QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
LIST OF MATERIALS						
APPROVALS				DATE		
DRAWN: JEFF CLARKE				29 JAN 2014		
CHECKED: JASON REKVE						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:						
DECIMALS				ANGLES		
X.XXX ±0.010				±1/2°		
X.XX ±0.03						
X.X ±0.1						
 <b>AERO DESIGN LTD.</b> 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.489.8279 www.aerodesign.ca				BELL 429 - S/N 57081 & SUB. QUICK RELEASE CARGO BASKET ADAPTER PLATES FABRICATION		
				SCALE 1 : 1	DWG. SIZE	DWG. NO.
				SHEET 1 OF 1	A3	95942
				REV.		0

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2016-34

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	TITLE BLOCK UPDATED	BJC	11/04/2014



② BUSHING




① BUSHING

#### NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.

2	95922-02	02	BUSHING	BRASS	ASTM B927	0.375 ROD
4	95922-01	01	BUSHING	BRASS	ASTM B927	0.438 ROD
	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					

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	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1		
	SCALE 1 : 1 SHEET 1 OF 1		
	DWG. SIZE A3		

BELL 429 QUICK RELEASE CARGO BASKET BUSHINGS FABRICATION		
DWG. NO.	REV.	
95923	1	



**Aero Design Ltd.**  
604-483-AERO (2376)

9888A Malaspina Road  
Powell River, BC, Canada, V8A 0G3

**PACKING SLIP**  
02 November 2015

Quantity Ordered	Quantity Shipped	Part Number	Description	✓
4	4	95942-02	Plate	
4	4	95923-01	Bushing	
2	2	95923-02	Bushing	
6	6	AN4-16A	Bolt	
12	12	NAS1149F0463P	Washer	
6	6	MS21044N4	Nut	
8	8	AN3-15A	Bolt	
16	16	NAS1149F0332P	Washer	
8	8	MS21044N3	Nut	
1	1	95907-01	<i>External Attachment Provisions Installation, Bell 429 S/N 57081 and sub.</i>	
1	1	95940-01	Forward RH Lug	
1	1	95940-02	Forward LH Lug	
1	1	95940-03	Aft RH Lug	
1	1	95940-04	Aft LH Lug	
1	1	95940-05	Centre RH Plug	
1	1	95940-06	Centre LH Plug	
1	1	120-205-2	Seal (5 feet / 1500 mm)	
1	1	96905-01-02	<i>Fixed Cabin Step Installation, Left Hand, Bell 429, S/N 57081 and sub.</i>	
1	1	96910-01	Step Assembly	
4	4	AN4-14A	Bolt	
8	8	NAS1149F0463P	Washer	
4	4	MS21044N4	Nut	
1	1	96906-01-01	<i>Quick Release Cabin Step Installation, Right Hand, Bell 429, S/N 57081 and sub.</i>	
1	1	96911-01	Step Assembly	





**Aero Design Ltd.**  
604-483-AERO (2376)

9888A Malaspina Road  
Powell River, BC, Canada, V8A 0G3

**PACKING SLIP**  
02 November 2015

Address:

**Bell Helicopter Textron Inc.**  
**441 Industrial Park Drive**  
**Piney Flats, TN, USA**  
**37686**

Attention:

Vicky Linna

Phone #:

423-538-2828

We hereby declare that the parts supplied herein do conform with the referenced drawings. Use and installation of the parts may require further approval, and shall also comply with applicable airworthiness standards.

Signature

Product: Bell 429 (S/N 57081 and sub) Cargo Basket and Cabin Steps Installation

Reference: Your Purchase Order #: 155821PF

**Documents Included with this Shipment:**

Canadian Supplemental Type Certificate	SH12-58	Issue 3
FAA Supplemental Type Certificate	SR03317NY	Amdt. 15/07/15
EASA Supplemental Type Certificate	10043360	Revision 2
Basket Document Control List	DCL959-1	Revision 2
Provisions Document Control List	DCL959-2	Revision 2
Steps Document Control List	DCL969-1	Revision 2
Basket Flight Manual Supplement	FMS959.90	Revision 2
Steps Flight Manual Supplement	FMS969.90	Revision 2
Basket Instructions for Continued Airworthiness	ICA959.91	Revision 1
Steps Instructions for Continued Airworthiness	ICA969.91	Revision 1
Basket Installation Drawing	95905	Revision 0
Mounting Provisions Installation Drawing	95906	Revision 0
Attachment Provisions Installation Drawing	95907	Revision 0
Fixed Cabin Step Installation Drawing	96905	Revision 0
Quick Release Cabin Step Installation Drawing	96906	Revision 0

**Parts and Assemblies Included with this Shipment:**

Quantity Ordered	Quantity Shipped	Part Number	Description
1	1	95905-01-01	Cargo Basket Installation, Right Hand, Bell 429, S/N 57081 and sub.
1	1	95950-01-01	Cargo Basket Assembly, Right hand S/N 95911-03
1	1	95906-01-01	Mounting Provisions Installation, Right Hand, Bell 429 S/N 57081 and sub.
1	1	95932-01-01	Forward Beam, Right Hand
1	1	95933-01	Aft Beam
4	4	95942-01	Plate

1. Approving Civil Aviation Authority/Country <b>Transport Canada</b>		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No. <b>2016-0025</b>
4. Organization Name and Address <b>AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3</b>					5. Work Order/Contract/Invoice <b>WO 2016-34</b>
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
1.	Forward Beam, RH	95932-01-01	1	N/A	New
2.	Aft Beam	95933-01-00	1		
3.	Plate	95942-01	4		
4.	Plate	95942-02	4		
5.	Bushing	95923-01	4		
6.	Bushing	95923-02	2		
12. Remarks					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature <i>Jeff Clarke</i> <b>AD 73-04 02</b>		13c. Approved Organization Number <b>AMF 73-04</b>	14b. Signature		14c. Approved Organization Number
13d. Name <b>Jeff Clarke - AD02</b>		13e. Date (dd/mmm/yyyy) <b>27 April 2016</b>	14d. Name		14e. Date (dd/mmm/yyyy)
<b>Installer Responsibilities</b>					
This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					

B2U PRAGUE